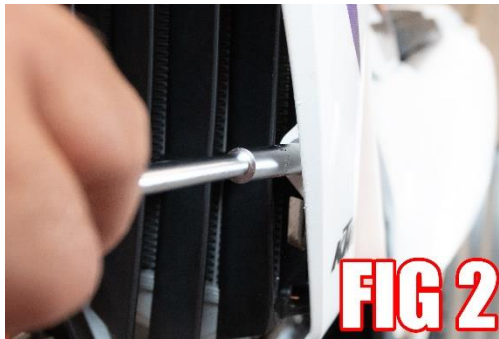


RADIATOR BRACE INSTALLATION INSTRUCTIONS

1. Using an 8mm T-Handle or socket, remove the seat mounting bolt and remove the seat.
2. Using a 6mm T-Handle or socket, remove the two plastic screws from each of the radiator shrouds. (FIG 1)
3. Using a T-27 torx wrench, remove the two seat posts mounting on radiator shrouds. (FIG 2)
4. Using an 8mm T-Handle or socket, remove the front mounting bolts on each of the radiator shrouds. (FIG 2)
5. Using an 8mm T-Handle or socket, remove the single gas tank bolt in the center of the tank. Pull the tank back and rest on top of the frame to give more room to work around the radiators. No need to disconnect anything besides cap breather tube. (FIG 3)
Choose a side you want to start on. It does not matter which side you start with.
6. Using an 8mm T-Handle or socket, remove the two radiator mounting bolts. Set them aside as they will not be reused. (FIG 4)
7. Pull the radiator away from the frame slightly. Take the inner mount labeled (1023 L1 for left side or 1023 R1 for right side) and slide it between the radiator and the frame from front to back and the bracing in behind the radiator. The larger bracing arm on the backside should be at the bottom. (FIG 5)
8. Before installing the outer mount (1023 L3 for left side or 1023 R3 for right side) be sure to install the provided rubber bumpers, one on the top and one on the bottom per side. (FIG 6.1) Line up the outer mount around the outside of the radiator. The longer bracing on the back side should be up top and the two mounting holes from the inner and outer mounts should line up together. Take two of the provided 6x8 button head bolts and thread them into those holes by hand. Leave them loose for now. (FIG 6)
9. Turn the page over →→→



Radiator Brace Installation Instructions
Part Number 11-1023

Quality Off-Road Motorcycle Products

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10. Take the middle mount labeled (1023 L2 for the Left side or 1023 R2 for the right side) and mount a front brace arm to the top hole of the mount using a provided 6x16 button head bolt and tighten using an 4mm allen wrench. The Enduro Engineering logo should be facing forward and right side up. (FIG 7)
11. Mount the middle mount to the inner mount by lining up the center holes with the threaded holes of the inner mount. Thread 2 of the provided 6x10 button head bolts into the threaded holes and tighten using a 4mm allen wrench. (FIG 8)
12. Line up the front brace arm to the upper hole of the outer mount. Thread a provided 6x16 button head bolt thread by hand and leave loose for now. (FIG 9)
13. Use another front brace arm and line it up at the bottom of the radiator with the lower mounting holes of both the outer and inner mount. Thread a provided 6x16 button head bolt through the mounting holes and into the end of the brace arm. Tighten both using a 4mm allen wrench. (FIG 10) **OPTIONAL: Trim the bottom fins of the louver for cleaner fit.**
14. Now tighten both of the back brace button head bolts installed on step 8 using an 4mm allen wrench. (FIG 11) Along with tightening the upper brace arm bolt as well. (FIG 12) Make sure you have all button head bolts tight at this time.
15. Using the provided M6x16 flange bolts mount the radiator back onto the frame. Tighten bolts using an 8mm T-Handle or socket. (FIG 13)
16. Repeat steps 6-15 on opposite side radiator.
17. Reinstall gas tank. Line up with center post and reinstall the mounting bolt removed in step 5.
18. Reinstall both radiator shrouds with the same hardware as removed in steps 2-4.
19. Reinstall the seat and make sure to reinstall the same seat bolt removed in step 1.



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